

ABSTRACT OF THE DISCLOSURE

The tension of a web in a multi-web system is regulated. At least two webs initially run through a first processing step independently of each other and are subsequently combined with each other to form one resultant web strand. The web tensions of these two initially independent webs are adjusted to each other through a first regulation process. Each of these webs has its web tension regulated on the separate web path by a dedicated second regulation process which is different from the first regulation process.